

Date: Thursday, 2/23/2006 8:04:19 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BASKET RIB
Job Number :	25896		
Estimate Number :	10404		
P.O. Number :	N/A	Part Number :	D31663
This Issue :	2/23/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3166 REV A1
First Issue :	N/A	Project Number :	N/A
Previous Run :	25508	Drawing Revision :	A1
		Material :	N/A
Written By :	SEE COMMENT BELOW	Due Date :	3/2/2006
Checked & Approved By :	[Signature]	Qty:	20
Comment :	Est. A 02.08.23 New issue KJ	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
Comment: Qty.: 10.0000 f(s)/Unit Total : 200.0000 f(s) Material: 304/316 SS tube 0.063" wall (M304TS0750W065) batch M100038 (160') M100023 (40') PD 06-02-23 (20)		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
Comment: LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 120.00" long. PD 06-02-23 (20)		
3.0	BENDING	BENDING MACHINE
Comment: BENDING MACHINE Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005 PM 06-02-27 (20)		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303) PM 06-02-27 (20)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: LG PM 06-02-27 (20)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *SD* Date: 06/02/27

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DD 06/02/27

Job Completion



U 06-0227

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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